

5/22

DART AEROSPACE LTD	Work Order:	23382
Description: Foot	Part Number:	D3437-1
Dwg: D3437 Rev. A page 3	Qty:	8
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.05.20	8
2	ML	Turn as per Dwg D3437 Material : 6061-T6 Round Bar Ø1.00" (QQ-A-225/8 or QQ-A-200/8) (M6061T6R1.000) Identify for D3437-1 Batch: <u>1217037</u> Dwg Rev. <u>A</u>	HA	05.05.24	8
	MV	Machine as per Folio FA527 and Dwg D3437 Folio Rev: <u>A</u> Dwg Rev. <u>A</u>	HA	05.05.24	8
3	QC2	Inspect parts as they come off the machine Identify as D3437-1	HA	05.05.24	8
4	QC8	Second check	gml	06/05/24	8
5	MV	Deburr	HA	05.05.24	8
6	FP	Chemical Conversion Coat as per QSI 005 4.1	ML	05.05.26	8
7	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3 Mask threaded hole	ML	05.05.26	8
8	QC3	Inspect Powder Coat	CH	05/05/30	8
9	ST	Identify and Stock	CH	05/05/30	8
10	AC	Cost / part: <u>21.38</u>	SUR	05.06.01	8
11	DC	Close W/O <u>21.33</u> Inspect Level 21	HA	05.06.03	8

Rev	Date	Change	Revised By	Approved
A	05.05.19	New issue	KJ/JLM	

RELEASED
05.05.20

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

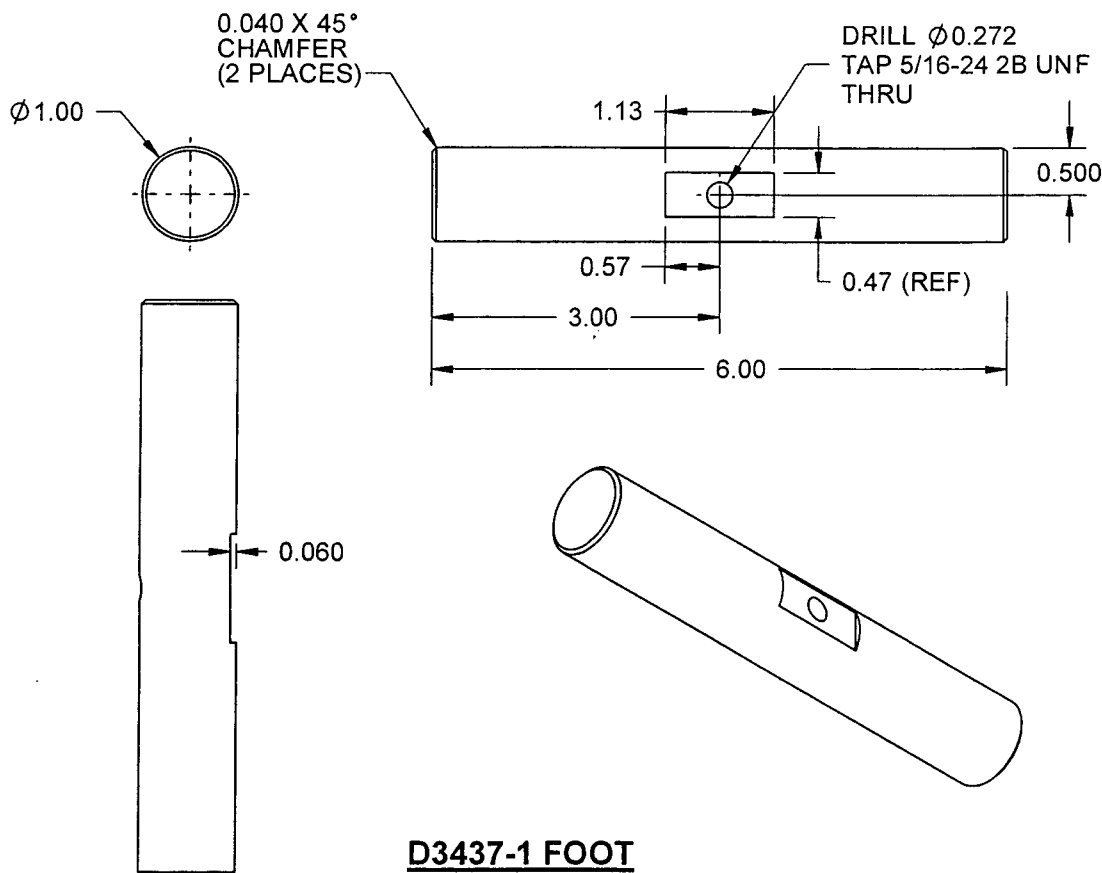
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

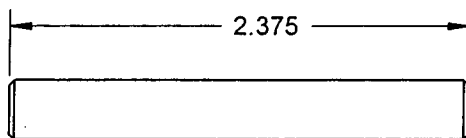
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3437	REV. A SHEET 3 OF 4
DATE 05.04.29		TITLE AFT STRUT ASSEMBLY	SCALE 1:2



D3437-1 FOOT

D3437-1 FOOT:

- 1) MATERIAL: 6061-T6 (QQ-A-225/8 OR QQ-A-200/8) ALUMINUM ROUND BAR (REF. DART SPEC M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010



D3437-7 THREADED ROD

D3437-7 THREADED ROD:

- 1) POSSIBLE SUPPLIER: HASKINS-SPAENAU P/N 870-832 18-8 5/16-24 SS T HREADED ROD
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING

WORK ORDER COPY
(REF) SUBJECT TO THE CLIENT
WITHOUT NOTICE

WORK ORDER

NO. 23382

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 18, 2005
03:08 pm

Work Order No : 0023382
Project Name : D3437-1
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D3437-1
Description :
Manufactured : No
Amount Req'd : 8
Amount Done : 0
Start Date : 05-18-05
Est Finish Date : 05-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

